

## Roger E. Wolfe



Roger is a 30-year manufacturing veteran. He has developed a keen skill for helping organizations assess, plan and implement lean management systems. He has extensive experience in rubber, wood, paper/film converting and metal manufacturing with 5 years spent in the design and manufacture of **custom machinery that supports lean manufacturing**. Roger has also led and participated in over 300 Kaizen events and led numerous 3P and Design for Manufacture events. Roger has excellent engineering and fixture design skills that prove very beneficial to clients.

Roger can lead your organization at any required level. From overall plant layout to tool locations at a workstation, he links customer demand to your existing process and shows you how to convert to a lean manufacturing approach. Roger can also help your team learn how to design new products that can be manufactured with high quality and low cost.



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## PROJECT EXPERIENCE

### Assessment Design and Layout of Manufacturing Space

Doubled productivity of a converting line by leveraging assessment insights into an implementation plan

### New Manufacturing Line Design

For a Fortune 500 company. Dramatically improved output per labor hour by 70%+, on-time delivery of 98%+, lead times of less than two (2) weeks

Custom fixture design and build for an assembly line – enabled line to run in a mixed model mode which improved on-time delivery, reduced lead times and reduced on-hand inventories

### Rapid Continuous Improvement Projects

Improved layout and flow of assembly lines

Installation of “kanban” systems for raw and WIP materials  
5S of entire facilities

Set up reduction events on many different types of equipment

Numerous custom fixturing/dedicated equipment designs specific to a product line

### Value Stream Mapping

Has led 100’s of VSM events leading to significantly improved future states. Developed electronic VSM modeling tool for quickly evaluating various scenarios from changes in demand (takt) to improved operational effectiveness

### “Tactiks” Model Development

Developed electronic model for evaluating various cell designs based on task analysis, takt and cycle times, number of operations, people and equipment.

## REPRESENTATIVE CLIENT LIST

The HON Company

York International

Bemis Corporation

Tufco Technologies, Inc.

Winsert, Inc.

Green Bay Packaging

Greenheck Fan Corporation

The Vollrath Company

Wisconsin Film and Bag

MB Companies

ASI Technologies

Lakeside Manufacturing Company

Madison-Kipp Company

Bay View Industries

Kendro Laboratory Products

PAC Worldwide

Minnesota Wire and Cable

Bemis Company, Inc.

Solo Cup Company

Kohler Company

Kingsford Broach & Tool

Frabill

Wire Tech

Hurd Windows

Brenner Tank, LLC

MCL Industries

## PROFESSIONAL ASSOCIATIONS

Institute for Industrial Engineering (IIE)

Society of Manufacturing Engineers (SME)

Association for Manufacturing Excellence (AME)