



Consult | Educate | Collaborate

Plastic Ingenuity

Wisconsin CI Alliance Event - Virtual

Wednesday, May 19, 2021

9 - 11 a.m.

Hosts: *Clay Wenninger, Doug Wolfe, Travis Ebel, Troy Stoenner, Mike Schubert, Tim Lemirande*

Facilitator: Tom Groth, Optima Associates



Agenda

- Overview of Plastic Ingenuity (5-10 minutes).
- Overview of Where we are at on our CI Journey (5-10 minutes).
 - Have added two full-time Continuous Improvement team members at our Wisconsin locations in the past year (now 3 total).
 - Plan to wrap-up 6S implementation at Wisconsin locations within the next year.
 - Recently launched training for implementation of standardized procedures and job methods.
- Recent Projects and Future Projects (45-60 minutes).
 - Safety
 - Sound-proofing project.
 - Mazo FMEA project.
 - Added safety engineer at each location.
 - Designated walk-paths added to Mazo and CP.
 - Added foot-safety control to Chrome Roll Cleaning procedure.
- Continuous Improvement
 - Review list of Optima Suggestions from last event at Plastic Ingenuity and what we have completed.
- Engineering
 - Robotics in Mazo.
 - New auto die, laminate applicator.
 - Added Gabler and B-41 to CP.
 - Moving forward trying to order the same brand and type of machines to standardize them. Have same features and functions ordered on them also.
- Anything we want to ask the group for help on?
 - Warehousing / Inventory Turns issue.
 - What have other companies done to manage their MOC projects, especially when having multiple locations. What classifies a management of change project?

Alliance events will be recorded and made available to members upon request

920.425.1005 | hello.optima@thevillage.bz | 1077 E. Glenbrook Drive, Pulaski, WI |

optimanow.com Green Bay | Minneapolis | Madison | Cleveland